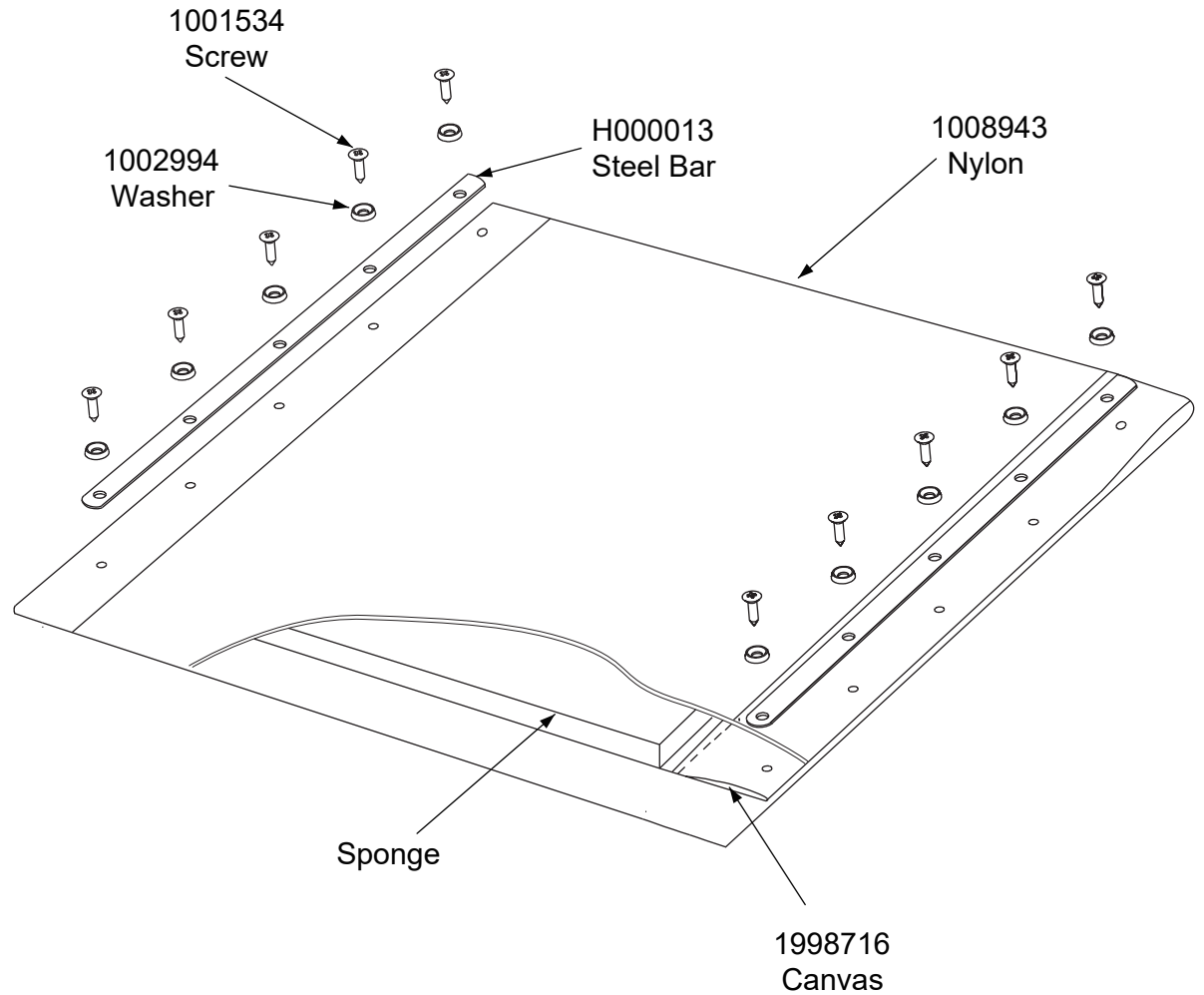


Type	Product Article	Name	Article	Number	Unit
38	3990501	Sponge	1998830	1	ST
		Nylon	1008943	0.28	M
		Canvas	1998716	0.13	LM
		Steel Bar	H000013	2	ST
		Tapping Screw	1001534	10	ST
40	3990502	Washer black	1002994	10	ST
		Sponge	3990507	1	ST
		Nylon	1008943	0.29	M
		Canvas	1998716	0.135	LM
		Steel Bar	H000013	2	ST
42	3991678	Tapping Screw	1001534	10	ST
		Washer black	1002994	10	ST
		Sponge	1998831	1	ST
		Nylon	1008943	0.31	M
		Canvas	1998716	0.14	LM
44	3991679	Steel Bar	H000013	2	ST
		Tapping Screw	1001534	10	ST
		Washer black	1002994	10	ST
		Sponge	1998832	1	ST
		Nylon	1008943	0.32	M
46	3991680	Canvas	1998716	0.147	LM
		Steel Bar	H000013	2	ST
		Tapping Screw	1001534	10	ST
		Washer black	1002994	10	ST
		Sponge	1998833	1	ST
48	3991681	Nylon	1008943	0.34	M
		Canvas	1998716	0.154	LM
		Steel Bar	H000013	2	ST
		Tapping Screw	1001534	10	ST
		Washer black	1002994	10	ST
50	3991682	Washer black	1002994	10	ST
		Sponge	1998835	1	ST
		Nylon	1008943	0.35	M
		Canvas	1998716	0.16	LM
		Steel Bar	H000013	2	ST
52	3990503	Tapping Screw	1001534	10	ST
		Washer black	1002994	10	ST
		Sponge	3990508	1	ST
		Nylon	1008943	0.37	M
		Canvas	1998716	0.175	LM



Tolerance	
Value	Tol:
X>0≤50	±0.1
X>50≤100	±0.2
X>100≤150	±0.3
X>150≤500	±0-1
x>500	±1

EC00443/A

SEAT D100 BLACK NYLON

STEP 1/2

Plan No.

EC00443/A

Scale:1:4

Drafted

Verified

Confirmed

Date

27/11/2018

27/11/2018

27/11/2018

Init.

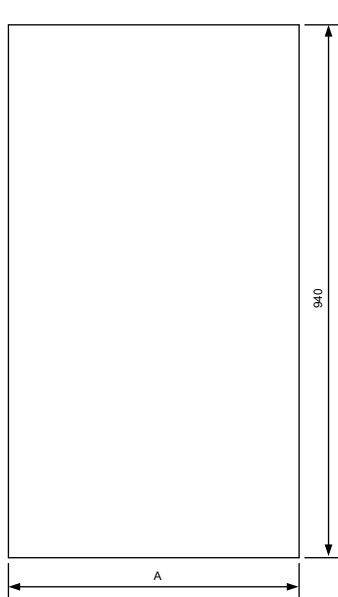
Anna

Mars

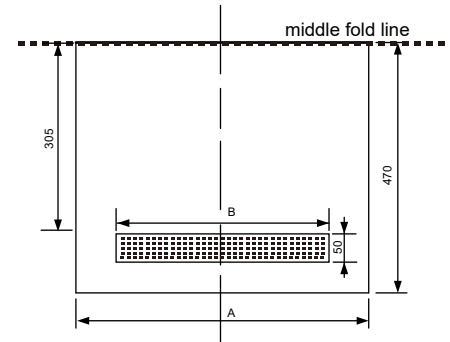
TG



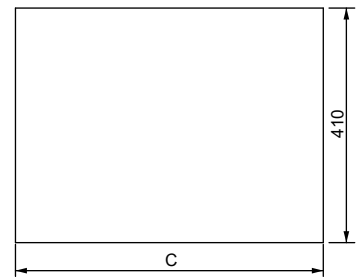
3				
2				
1				
No.	Requested by	Change description	Date	Init.



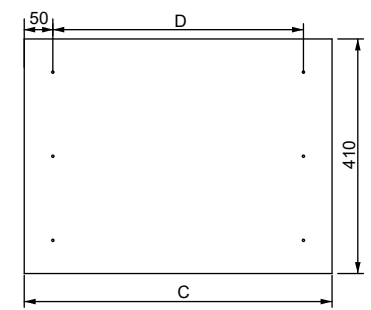
Cutting the shape of Nylon.



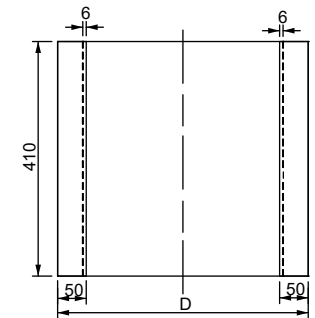
Folding from middle and stitching the velcro.



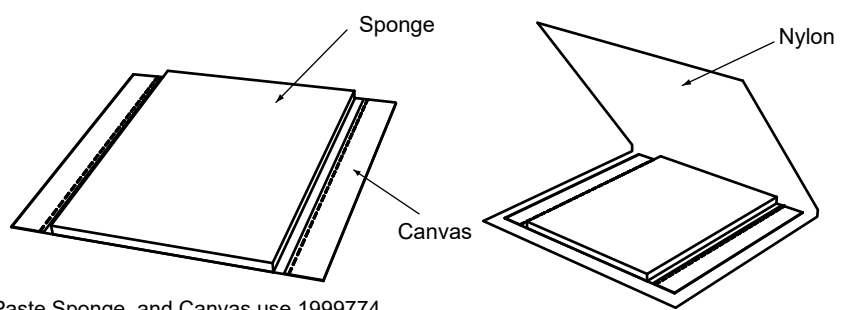
Cutting the shape of Canvas.



Drilling holes for bend by C525049.

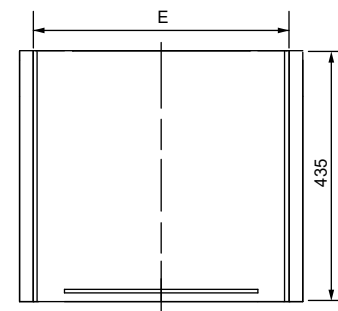


Stitching.



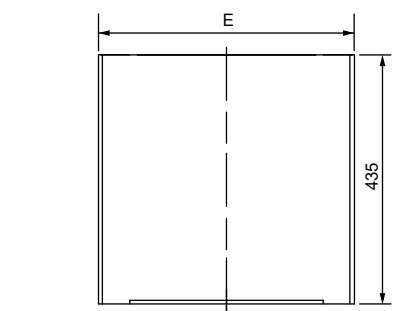
Paste Sponge and Canvas use 1999774

Cover by Nylon.



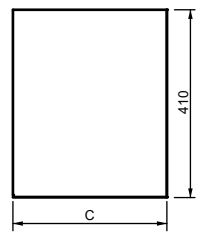
High frequency welding.

- By matrix: C400254 38#
- C400255 40#
- C400243 42#
- C400244 44#
- C400245 46#
- C400246 48#
- C400247 50#
- C400256 52#



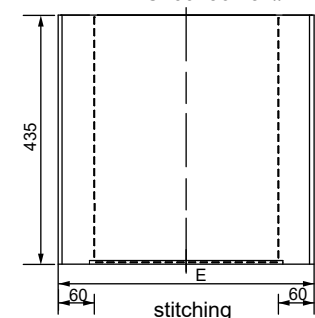
Cut off the excess part along the weld line.

Type	38#	40#	42#	44#	46#	48#	50#	52#
A	435	455	475	495	515	535	555	575
B	270	300	320	340	360	380	400	420
C	483	503	523	543	563	583	603	623
D	383	403	423	443	463	483	503	523
E	397	417	437	457	477	497	517	537
F	365	385	405	425	445	465	485	505

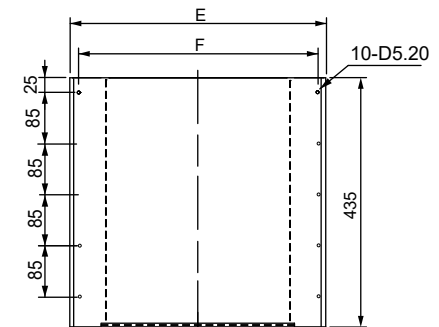


Sponge (1.5cm)

Tolerance	
Value	Tol:
X>0≤50	±0.1
X>50≤100	±0.2
X>100≤150	±0.3
X>150≤500	±0-1
x>500	±1



stitching



Punching the holes By C200874.

EC00443/A

SEAT D100 BLACK NYLON

STEP 2/2

Plan No.

EC00443/A

3				
2				
1				
No.	Requested by	Change description	Date	Init.

Scale:1:4	Drafted	Verified	Confirmed
Date	27/11/2018	27/11/2018	27/11/2018
Init.	Anna	Mars	TG

